: LABEL PLATE

D2329 REV B

: D2329

: N/A

User: Job Number P.O. Number This Issue First Issue Previous Run Written By Checked & Approved By Comment **Additional Product** Job Number:

Tuesday, 11/13/2007 1:33:24 PM

Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

: 35686 **Estimate Number**

: 29936

: NA

S.O. No. 1: NA : 11/13/2007

Prsht Rev.

99.11.02

: SMALL /MED FAB

New Issue EC

Part Number **Drawing Number**

Drawing Name

Project Number **Drawing Revision**

Material

: 11/20/2007 **Due Date**

Each



Seq. #:

2.0

Machine Or Operation:

: Est.

Description:

304/316 .040 Sheet

M304S20GA 1.0



25.5504

21.2919 sf(s)

Comment: Qty.: 1.0646 sf(s)/Unit

304/316 .040 Sheet

Material: AISI 304 / 316 SS 0.040 thick

Batch No. 10629

WATER JET

Total:



Comment: FI:OW WATER JET

1-Cut as per Dwg D2329

Dwg Rev: Prog Rev: HB 07-11-30

2-Deburr if necessary



INSPECT PARTS AS THEY COME OFF MACHINE



1B 07-11-20



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

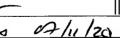
QC8

QC2

SECOND CHECK



Comment: SECOND CHECK



courtes

5.0

BENDING

BENDING MACHINE





Comment: BENDING MACHINE

Deburr

Bend as per Dwg D2329





Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHA	E	By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No):	PAR #: Fault Cate	iorv.	NCR:	Yes (No) D	QA:	Date: 65	Hubia

NCR:					QA: N/	C Closed:	_ Date: _	
			WORK ORD	ER NON-CONFORMANO	CE (NCR)		- Ann - 1	
		Description of NC		Verification				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Tuesday, 11/13/2007 1:33:24 PM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LABEL PLATE Job Number: 35686 Part Number: D2329 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS FINAL INSPECTIONW/O RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE U St.11.22 Job Completion

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:		PAR #:	Fault Catego	ory:	NC		No DQ		Date: _ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B	3	V16141		A				
DATE S	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approva QC Inspecto				
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NOTE: Date & initial all entries

99.09.21

98.03.18 DRAWING NO. D2329 LABEL NEW ISSUE PLATE

OSPACE L SHEET 1 OF 1

REV. B

SCALE

99.10.12 I

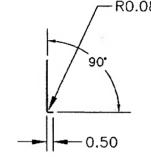
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99.09.21

ADDED BEND

R0.08

-	32.25 ─
4.50	R0.12 (TYP)
anidentality and the second	0.50 BEND DOWN



D2329 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

SUBJECT TO AMENDMENT WITHOUT NOTICE UNCONTROLLED COPY SHOP COPY ENGINEERING RETURN TO

DART AEROSPACE LTD	344 6 6	
DATE MENOSPACE LID	Work Order:	35686
Description: LABEL PLATE	Part Number:	09394
nspection Dwg: D 23 29 Rev: B		Page 1 of 1
FIRST ARTICLE INSPECTION	I CHECKLIST	
X First Article	Prototype	

		ARTICLE IN	SPECIA	DIA CLIE	CVEIDI	
(1)	X	First Artic	cle	Proto	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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	1-11-30					
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	Change New Issue			,	Revi	sed by Approved



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